



# ***SpeedMarker Series***

***Industrial Laser Marking***

## The Most Complete Tool for Industrial Laser Marking

The SpeedMarker laser series was designed to efficiently mark metals and plastics along the industrial production chain. With a perfect combination of intelligent software and high quality hardware, SpeedMarker lasers produce permanent, durable markings for applications such as barcoding datamatrix codes, serialization, and deep engraving. Available with customization and integration options, Trotec laser marking solutions also come with intelligent, intuitive software and exceptional support.

SpeedMarker laser marking systems are available in four different sizes and various configurations to meet your individual requirements. Trotec laser experts can also combine a broad range of options to accommodate unique requirements and special tasks.



Process tricky applications such as ball bearings and curved surfaces



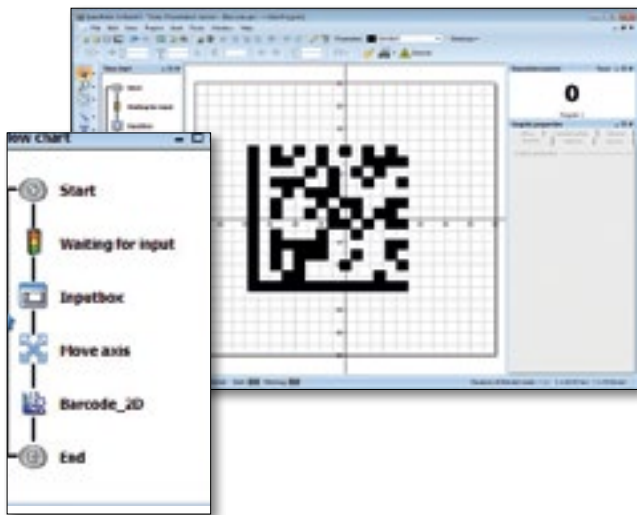
Barcoding on several types of plastic



Dataplates and industrial tags for machines and parts



Annealing: mark without changing the part's surface structure



## One Software Package for All Your Needs: SpeedMark

Developed to support automated marking processes, the included SpeedMark software provides program modules for typical marking tasks such as producing serial numbers or codes. The modules are easy to adjust, and allow users to create custom marking programs using graphical flow control. From simple direct input to fully automated marking, everything is possible – with no need for any special programming knowledge. Additional features include:

- Automatic, consecutive barcode generation
- Customizable user interfaces
- Material database for managing marking parameters
- Management of various user rights
- Interfaces to external systems such as databases
- Deep engraving function and processing of dynamic data

## Higher Contrast and Colored Marking

Offered as an option for SpeedMarker systems, the MOPA fiber laser source opens up a new world of possibilities for marking metals and plastics because it allows the user to select pulse durations (between 4 and 200 ns), which provides a much wider range of laser parameters, more options for creating high-contrast, homogeneous markings, and the ability to mark colors on some metals.





Deep engraving in fewer passes



Company logos and information



Datamatrix codes and precise markings in hard-to-reach places



Durable marks withstand harsh environments for the lifetime of part

### **SpeedMarker 100**

- Open laser safety class 4 system
- No housing for ultimate flexibility in part size
- Electrical Z-axis for precise focusing

### **SpeedMarker 300**

- Compact high-speed desktop workstation
- Industrial laser marking on minimal footprint
- Closed laser safety class 2 system

### **SpeedMarker 700**

- Medium-sized versatile laser marking workstation
- Automatic door for efficient part handling
- Software-controlled axes and rotary table

### **SpeedMarker 1300**

- Large format galvo laser workstation
- Marks large and heavy parts or high volume parts in trays
- Highest flexibility due to software-controlled X- and Y-axis

## **Features and Options**

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### **Modular concept to meet unique needs**

The housing of a SpeedMarker system can be fitted with a pass-through hatch and removable side covers so you can mark bulkier workpieces. In these cases, the system is classified as laser class 4. A SpeedMarker system can also be extended by using handling options such as conveyor belts or rotary tables.

### **Rotary unit**

Engrave circular or conical objects by adding a rotary unit (which is controlled using the laser software).

### **Additional lenses**

Lenses of focal length F 100, F 254, F 330 and F 420 are available in addition to the standard F 160 lens. This enables you to adjust the size of the marking field at any time, thereby allowing you to meet a broader range of marking needs.

### **High-performance galvos**

Our high-performance galvos mark up to 900 characters per second allowing you to increase output and boost efficiency.

### **Maintenance-free fiber laser**

The high-speed, air cooled and maintenance-free SpeedMarker fiber laser marks metals and a broad range of plastics without chemicals or other consumables.

### **Focus finder**

A second laser pointer enables precise focusing directly on the workpiece without the need for additional equipment.

### **Pilot laser for border marking**

All SpeedMarker systems have a laser pointer to help the user set up the workpiece quickly and easily. It works by displaying the edges of the marking on the workpiece, allowing the user to adjust the size of the mark to optimize setup.

### **Axis concept for ultimate flexibility**

Select the optimum setup for your application: Choose from a mechanical Z-axis (which is adjustable using a hand wheel), an electrical Z-axis, or software-controlled Z-axis (controlled via the software or the keyboard on the machine itself). X- and Y-axes are available for several products. These are software-controlled and enable you to mark larger fields and parts.

### **Automatic and programmable door**

For faster and more ergonomic part handling, the SpeedMarker 700 and 1300 are equipped with an automatic door that can be programmed using SpeedMark software.

### **Autostart function**

You can automatically start a laser job by closing the hood, making the task quick and simple.

# The SpeedMarker Series



**SpeedMarker 100    SpeedMarker 300    SpeedMarker 700    SpeedMarker 1300**

<b>Exterior dimensions (W x H x D)</b>	14.8 x 26.2 x 31.5 in (375 x 666 x 800 mm)	22.1 x 25.7 x 33.5 in (572 x 653 x 851 mm)	30.7 x 70.9 x 37.8 in (780 x 1802 x 960 mm)	51.2 x 70.5 x 37.8 in (1300 x 1790 x 960 mm)
<b>Maximum marking area (depends on lens)</b>	9.45 x 9.45 in (240 x 240 mm)	7.5 x 7.5 in (190 x 190 mm)	12.2 x 12.2 in (310 x 310 mm)	12.2 x 12.2 in (310 x 310 mm)
<b>Available axis</b>	Z, A (rotary)	Z, A (rotary)	Z, X, Y, A (rotary)	Z, X, Y, A (rotary)
<b>Maximum working area (Segmentation via axis system)</b>	-	-	24.8 x 23.6 in (630 x 600 mm)	44.1 x 25 in (1120 x 635 mm)
<b>Maximum component height</b>	15.7 in (399 mm)	9.8 in (250 mm)	22.4 in (570 mm)	21.9 in (557 mm)
<b>Laser source</b>	Pulsed, maintenance free fiber laser. Air cooled	Pulsed, maintenance free fiber laser. Air cooled	Pulsed, maintenance free fiber laser. Air cooled	Pulsed, maintenance free fiber laser. Air cooled
<b>Laser power</b>	20/30/50 Watt	20/30/50 Watt	20/30/50 Watt	20/50 Watt
<b>MOPA</b>	20/100 Watt	20/100 Watt	20/100 Watt	20/100 Watt
<b>Door</b>	-	Manual	Automatic	Automatic
<b>Laser safety class</b>	4	2	2	2
<b>Marking speed</b>	640 cps, 900 cps option			
<b>Software</b>	SpeedMark			

44747 Helm Ct, Plymouth, MI 48170  
 Toll Free: 866-226-8505 | Email: [sales@troteclaser.com](mailto:sales@troteclaser.com)  
[www.troteclaser.com](http://www.troteclaser.com) | [www.trotec-materials.com](http://www.trotec-materials.com)