

# BioLector® II

High-Throughput Microfermentations



48 Parallel Microbioreactors

Real-Time Measurements

Microbial Screening

Scalability

Automation



# Reliable Bioprocess Development

## BioLector® II

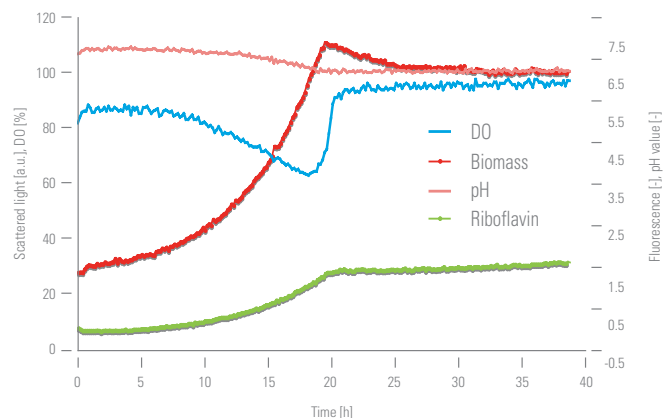
The BioLector® II is the next generation of the robust easy-to-use microfermentation system. It performs reproducibly high-throughput fermentations with the real-time measurements of the most common fermentation parameters (biomass, pH, DO and fluorescent molecules). The proven microbioreactor BioLector® is successfully implemented in the biotechnology industry with recurring customers using multiple systems.

The system is based on a standard microtiter plate format and operates with non-invasive, optical sensors. Due to the continuous and rigorous shaking during the optical measurements and over the whole experimental time it is ideally suited for microbial fermentations. With this microbioreactor real-time culture monitoring at a massive parallel scale becomes possible for aerobic and anaerobic cultures!

## Applications

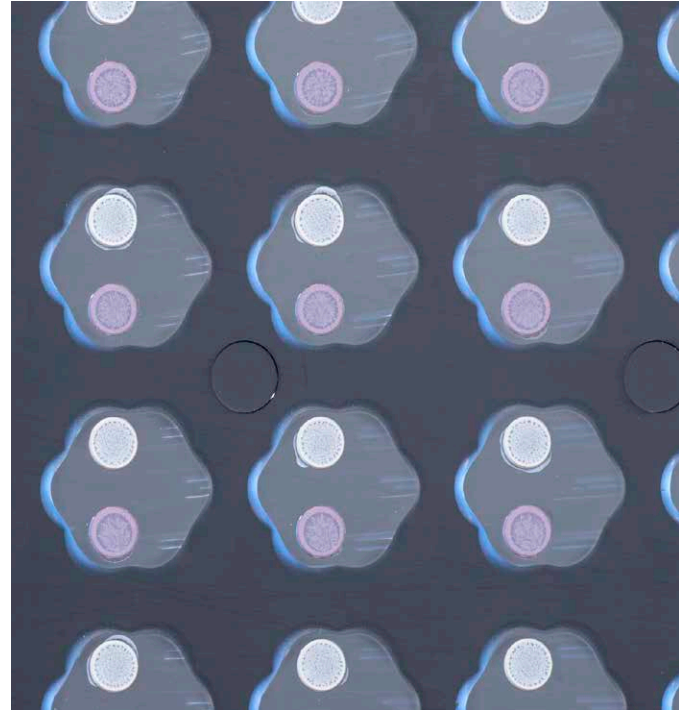
- Cell line and strain screening
- Media screening and optimization
- Fermentation parameter optimization
- Anaerobic and microaerophilic fermentations
- Synthetic and systems biology
- Statistical design of experiments (DoE)
- Growth characterization
- Protein building kinetics
- High-throughput protein expression
- Enzyme and cell activity tests
- Functional genomics
- Proteomic studies
- Inhibition and toxicity tests
- Quality control

## Measurements



Multiparameter-Monitoring in the FlowerPlate®  
48 well FlowerPlate®, 1000 µL, 800 rpm, 37 °C

# 48 Parallel Microbioreactors



## Features

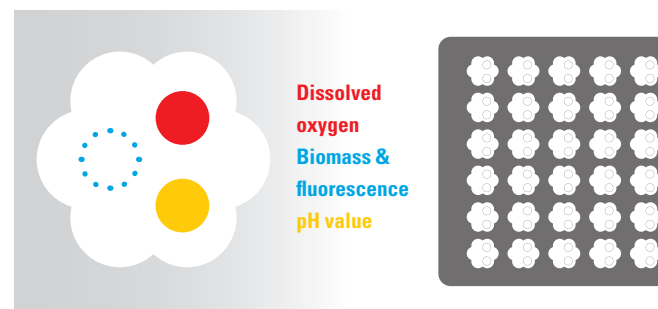
### Online Parameters

- Biomass concentration
- pH value
- Dissolved oxygen (DO)
- NAD(P)H and riboflavins
- Fluorescent molecules (GFP, YFP, DsRed ...)

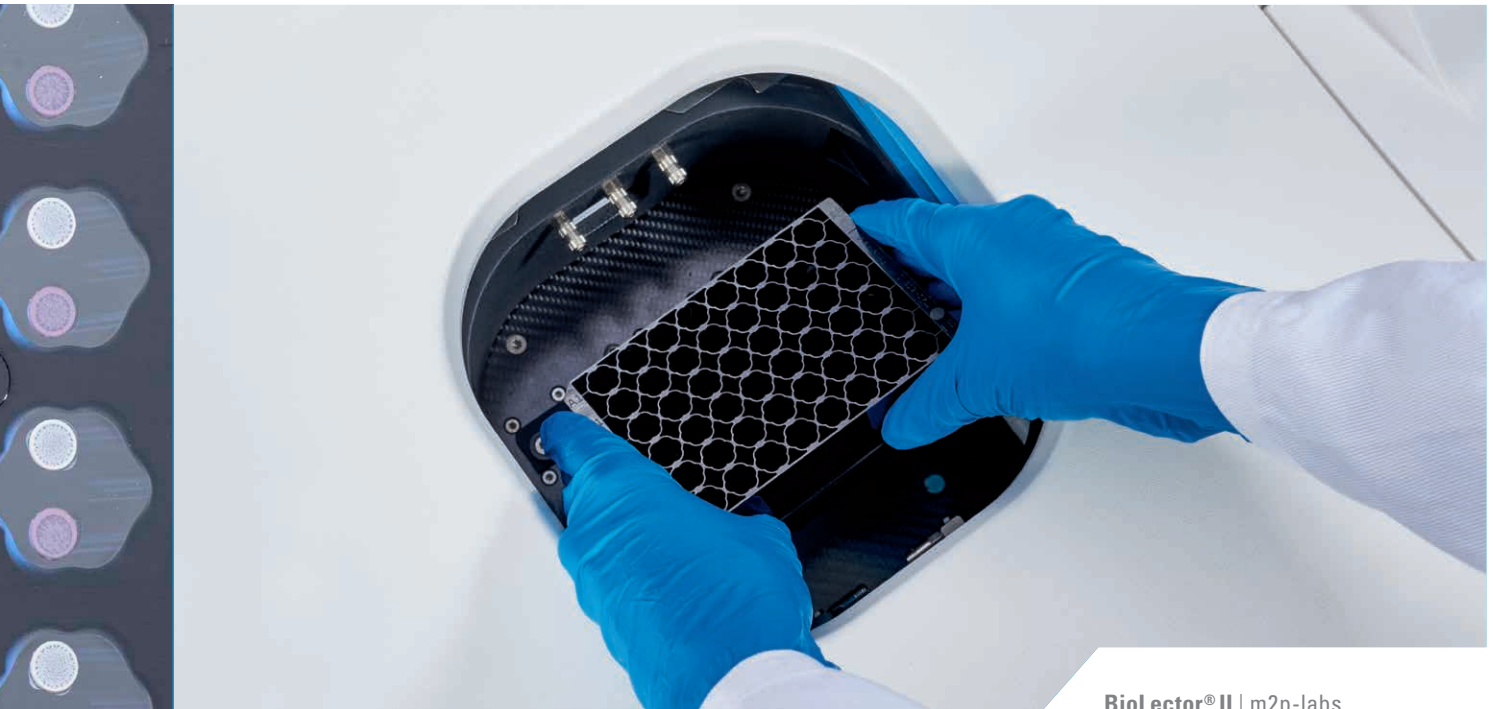
### System Performance

- Working volume of 800 – 2400  $\mu\text{L}$
- 48 parallel microreactions
- Broad range of  $k_L a$  values (25 – 600 1/h)
- Continuous gas exchange and oxygen supply
- Equal power input to each reactor
- Defined engineering parameters and scalability
- Controlled gas atmosphere ( $\text{CO}_2$ ,  $\text{O}_2$  and  $\text{N}_2$ )
- Humidity control (> 75 % rH)
- Temperature control (5  $^\circ\text{C}$  below room temperature) with active cooling

## Operating Principle



Multiparameter FlowerPlate<sup>®</sup> with Optodes

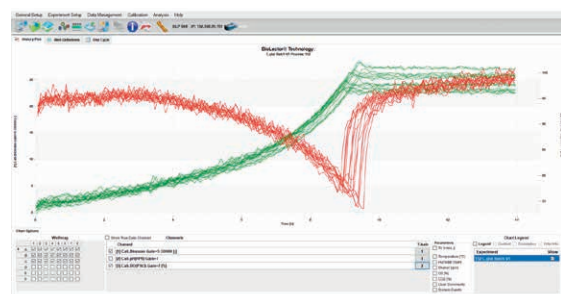


BioLector® II | m2p-labs

## Advantages

- Real-time kinetics out of 48 parallel fermentations
- Microfermentation in standard MTP format
- Combined with a robotic liquid handling module:
  - Batch and fed-batch
  - Media preparation
- High-throughput and easy automation
- Broad range for biomass detection (equivalent to up to 250 OD<sub>600</sub>, 50 g/L CDW, measured with *E. coli*)
- Biomass measurement is online and does not require dilution
- Low pH measurements in the range of 4-6
- Small volume (800–2400 µL)
- No edge effects
- Continuous shaking operation (no artifacts)
- Defined mass transfer conditions
- Reliable scale up to benchtop fermenters
- Industry leading data analysis software
- Fast and easy data analysis included
- A valuable tool for PAT and QbD
- System upgradable to BioLector® Pro with microfluidic plate

## Intelligent Software



Data Analysis with the BioLector Software

# Technical Specifications

## BioLector® II

### System Art.-No.: G-BL 102

Operation conditions	
Plate format	48 (other formats upon request)
Volume	800 – 2400 µL (depending on microtiter plate)
Temperature, minimum	On average operating - 5 °C below room temperature.
Temperature, maximum	50 °C
pH control	Over the whole measurement range (see below)
Shaking conditions	3 mm shaker
Shaking frequencies	400 rpm – 1500 rpm

Technical data	
Dimensions (W×H×D)	795 mm × 333 mm × 470 mm
Weight	Approx. 40 kg
Power source	100 – 240 V (50/60 Hz)
Rated power	280 W BioLector®
Interface	Ethernet
Ambient conditions	15 – 25 °C, max. < 70 % rH
Automation	Optionally, the BioLector® can be integrated into the robotic liquid handling module

\*1 scattered light detection depends on shaking frequency, filling volume of cavity, microplate type, particle size and particle shape of microorganism and media components

\*2 determined in triplicates, resolution is given when the span between the arithmetic averages of the values is bigger than three times of the bigger standard deviation

Note: The BioLector® II includes the BioLection software.

Optical measurements	
Filter configuration	up to 6 different filters
Preinstalled filters	Biomass, Riboflavin, pH and DO
Wavelengths	365 nm – 950 nm
MTP read time	~1.5 min /parameter/48 wells depending on parameter measured and shaking frequency
Scattered light measurement* <sup>1</sup>	Resolution > 50 NTU, at densities higher than 500 NTU, 10 % of measured value
for example <i>E. coli</i> in FlowerPlate®	(MTP-48-xx), 1 – 250 OD <sub>600</sub> , * <sup>2</sup> 37 °C, 1000 µL, 800 rpm)

Ranges, measurement and pH control	
Calibration	Precalibrated plates
Measurement range pH	~5.5 – 7.5 ~4 – 6 (low pH module) with < 0.1 deviation Ranges are broader with less accuracy
Measurement range DO	0 – 100 % oxygen saturation
Application mode	Disposable technology

## Optional modules

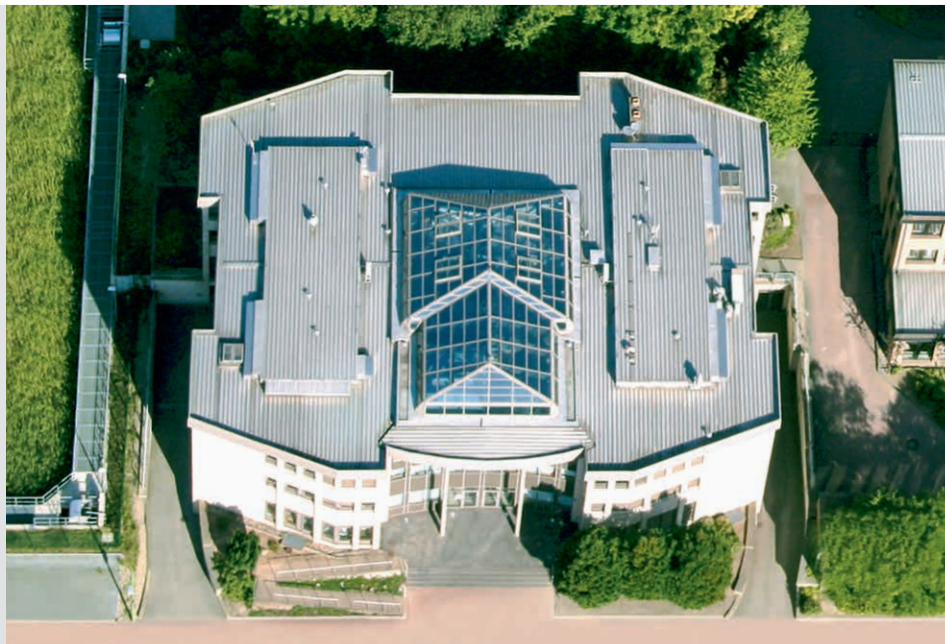
Art.-No.	Module description	Application	Additional feature	Note
E-02-100	O <sub>2</sub> -upregulation module	Fermentation with O <sub>2</sub> enriched air	Control of gas atmosphere: 21 – 35 % O <sub>2</sub>	The O <sub>2</sub> -upregulation module is preinstalled
E-02-25	O <sub>2</sub> -downregulation module	Fermentation at O <sub>2</sub> reduced air, microaerophilic conditions	Control of gas atmosphere: 2 – 21 % O <sub>2</sub>	Only one O <sub>2</sub> sensor can be installed in the device
E-C02-10	CO <sub>2</sub> -upregulation module	Fermentation with CO <sub>2</sub> controlled gas atmosphere	Control of gas atmosphere: 0 – 10 % CO <sub>2</sub>	
E-AN-200	BL-Module for anaerobic cultivation	Strict anaerobic fermentation + low, control led gas flow	Gassing with pure N <sub>2</sub> or CO <sub>2</sub> or other defined gases	Operates only with standard 48 well plate
E-OP-401-499	LED/Filter module	Measurement of additional fluorescences in the BioLector®	Measurement at additional wavelengths	Custom made filter modules available
E-OP-424	Low pH Filter module	Fermentation of yeast, lactobacillus, fungi & more	Low pH measurement, range 4 – 6 pH	upgradable onsite
E-OP-9xx	Laptop for BioLector® system	Laptop for data analysis	Data analysis and visualization on a separate computer	
E-BLII-upgrade	Upgrade package	Upgrade from BioLector® II to BioLector® Pro	Control of pH and feeding rates	Microfluidic plate format: 32 reactor/16 reservoir wells

It is possible to combine optional modules (O<sub>2</sub>, CO<sub>2</sub>) in one device.

# The Company

**m2p-labs is an internationally leading supplier of microbioreactors.**

The company focuses on microreaction and automated solutions for screening and bioprocess development. The microfermentation technology enables customers to conduct experiments with great efficiency and excellent quality at low costs. More knowledge from small scale leads to more rational and reliable decisions in the development of bioprocesses.



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## PRODUCT PORTFOLIO

### Systems

The BioLector® microbioreactor is a unique high-throughput fermentation system. In up to 48 parallel cultures the essential fermentation parameters such as biomass concentration, pH and DO as well as fluorescent proteins or substrates can be all monitored online. The advanced BioLector® Pro technology is using proprietary microtiter plates with an integrated microfluidic chip. By using the microfluidic technology the system continuously controls the pH of each culture individually as well as the feeding for fed-batch cultivations. The BioLector® microbioreactors are established systems for bacterial, yeast, fungi, plant and insect cells. All systems are suitable for aerobic, microaerophilic and strict anaerobic cultivations.

### Disposables

m2p-labs provides worldwide unique microtiter plates with improved oxygen transfer and excellent mixing properties. Due to its design, the FlowerPlate® supplies microbial cultures even with high oxygen demands with a sufficient amount of oxygen. In addition, the proprietary microfluidic plate uses 16 donor wells for online feeding and pH control. The round well plate delivers moderate oxygen transfer for organisms with lower demand in oxygen or organisms sensitive to shear stress. All plates are available with different optical sensors for different applications.

### Automation

The RoboLector® provides an unique automated cultivation platform combining the high-throughput fermentation and the online monitoring capability of the BioLector® with the very accurate and reproducible pipetting of a liquid handling robot. The system is used for media preparations, automated sampling and dosing steps, inductions and fed-batch processing.